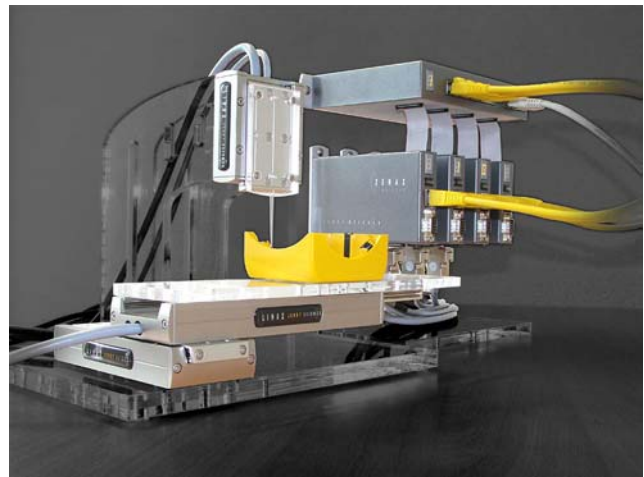


UNAX[®] Ux 4

Overview

Axis coordinator for
XENAX[®] Xv servo controller

Edition: September 2006



UNAX[®], Axis coordinator

Up to 4 Axes

Master-encoder input

Virtual master axis

Simple programming with BASIC

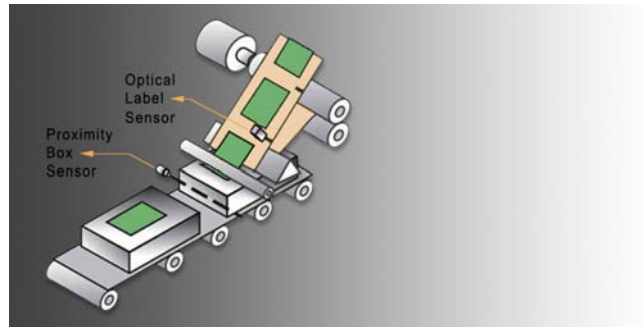
Pulse-/ Direction signal output

Coordination possibilities

Synchronisation

Synchronisation by master encoder
 Two external trigger signals
 Synchronisation according to position

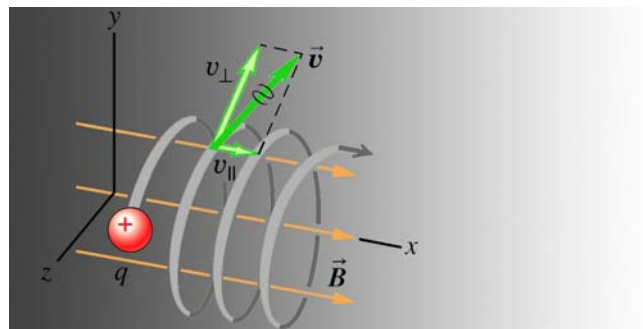
Applications:
 Electronic gear systems
 Labelling on conveyors
 Flying cutter



Interpolation

Linear, circular, helical
 Linear and circular with 2 axes
 Helical with 3 axes

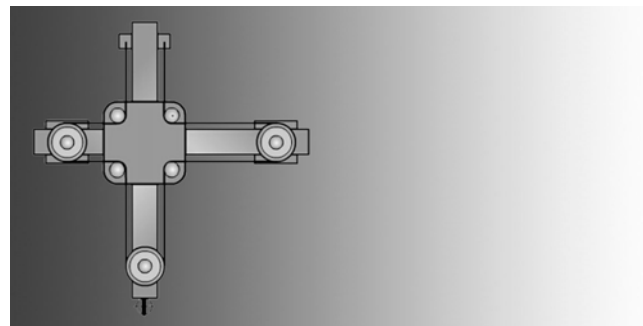
Applications:
 Coil winding



Coordinate transformation

Programmable rotation of X-Y axis frame

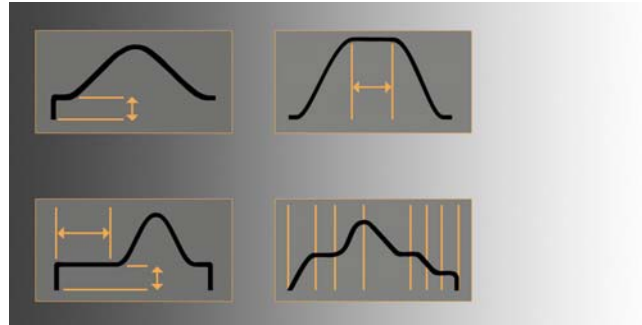
Applications:
 Scara-arm robot
 Single belt X/Y axis with
 two stationary motors
 Pick and place



CAM profile

CAM based master axis
Import EXCEL tables
CAMGEN Windows tool
Multi-profile storage

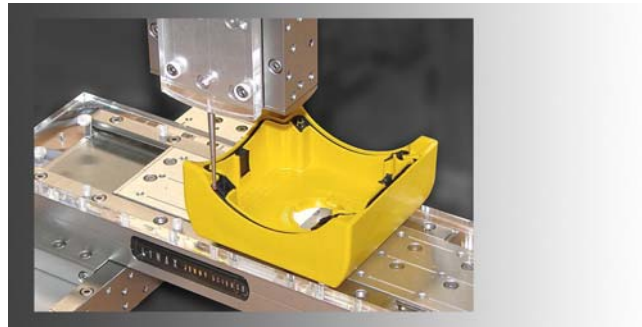
Applications:
Barrier circumnavigation
Camshaft simulation



CAD to Motion

DXF file import,
creates BASIC program file
Online correlation program code
to motion, 3 dimensional

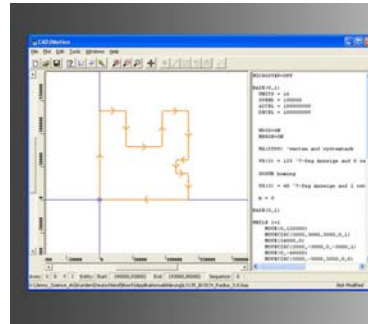
Applications:
Track curve running
Engraving
Laser inscription



Programming

With the integrated multitask operating system up to 7 user specific tasks can be run, which can be programmed using BASIC syntax.

The programming of the UNAX axis coordinator is greatly simplified by way of a wide range of software tools.



```
IF (IN AND 2)<> 2 THEN GOTO start
MOVE(5000,0,-2500)
MOVECIRC(2500,-2500,0,-2500,1)
MOVE(0,-5000,-2300)
MHELICAL(2520,1200,-550,0,1,120)

WHILE IN(12)=OFF
MOVE(200,10,0)
WAIT IDLE
OP(10,OFF)
WEND
```

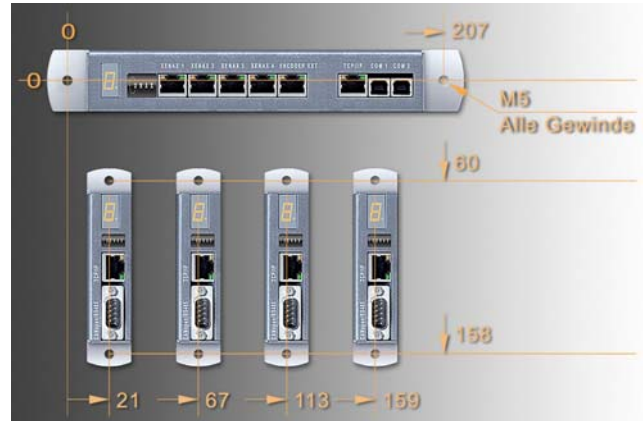
Set up of XENAX servo controllers (UNAX slaves) using Web Browser

An integrated web server, navigated with a standard internet browser as a graphic user interface, enables a simple set up of the connected XENAX[®] servo controllers



Technical data

Drilling template in electronic rack,
all threads M5



Dimensions	190 x 140 x 35 mm
Power supply	24VDC, 300mA
Digital I/O	8/8, freely programmable
Serial interfaces	2 x RS 232
Ethernet	1 x TCP/IP protocol, for XENAX servo controller
Position loop	250µs, 500µs, 1ms

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